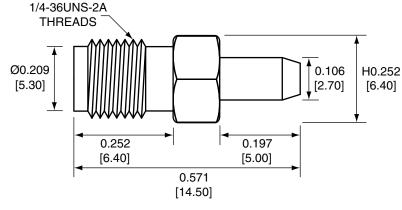
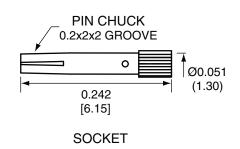
Description	Material	Finish	
Body	Brass	Nickel	
Socket	BE CU	Gold	
Insulation	PTFE	N/A	
Spacer	PTFE	N/A	
Gasket	SI Rubber	Rubber	
Support	BE CU	Gold	
Heat Shrink	Polyolefin	Black	

	REVISIONS			
REV	DESCRIPTION	DATE	APPV	
В	Updated footprint and dimensions; Added new title block	2-JUL-12	SAH	





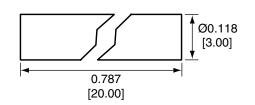


**SPACER** SUPPORT

SIDE VIEW

## CONSMA011-R178 ASSEMBLY INSTRUCTIONS

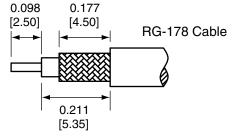
- Strip cable to recommended dimensions.
- Slip heat shrink onto stripped cable.
- Solder the support onto the braid.
- Place the spacer onto the center conductor.
- Solder or crimp the socket onto the center conductor.
- Insert the socket, center conductor, spacer, and support into the body until the top of the socket is even with the end of the white insulation.
- 7. Crimp the tail of the body onto the support with a 0.093" hex crimp tool (or one labeled for use with RG-178 cable).
- Use heat shrink to cover crimp.



**HEAT SHRINK** 

NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. ALL DIMENSIONS ARE IN INCHES [mm].
- 2. DIMENSIONS APPLY AFTER FINISHING.
- MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE.
- 4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.



RECOMMENDED CABLE STRIPPING DIMENSIONS

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MATERIAL: TOLERANCES: PROJECTION: .020 [0.50]-.200 [5.00]= ±.008 [0.20] .200 [5.00]-1.200 [30.00]= ±.016 [0.40] 4.75 [120.0]-4.75 [120.0]=±.024 [0.60] ANGLES: ±1° SIZE DWG. NO. FINISH: DRAWN: B.MURPHY DT: 2-JUL-12

**ENGR: S.HOGAN** 

DT: 2-JUL-12



159 ORT LANE **MERLIN, OR 97532** 

SMA FEMALE CABLE END CRIMP FOR RG-178 CABLE

REV CONSMA011-R178 В SCALE: 2:1 DO NOT SCALE DRAWING SHEET 1 OF 1