## **SPECIFICATION CONTROL DRAWING**

55PC6159

ONE CONDUCTOR CABLE, DOUBLE SHIELDED. DOUBLE JACKETED, 600 VOLT

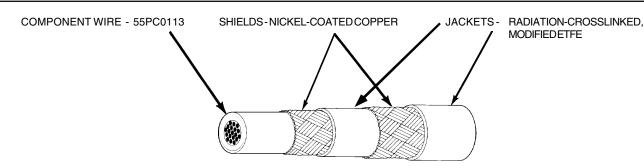
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Date

Revision

This specification sheet forms a part of the latest issue of Raychem Specification 55PC.



CONSTRUCTION DETAILS												
PART NUMBER	CONDUCTOR SIZE (AWG)	1ST SHIELD SIZE (AWG)	1ST JACKET THICKNESS (in.)		2ND SHIELD	2ND JACKET THICKNESS (in.)		DIAMETER ( in.)			WEIGHT ( lbs/1000 ft. )	
			LOWER SPEC LIMIT	TARGET WALL	SIZE (AWG)	LOWER SPEC LIMIT	TARGET WALL	LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
55PC6159-24-*	24	38	.0040	.0050	38	.0080	.0100	.094	.100	.106	11.00	11.92
55PC6159-22-*	22	38	.0040	.0050	38	.0080	.0100	.100	.106	.112	12.74	13.75
55PC6159-20-*	20	38	.0040	.0050	38	.0080	.0100	.108	.114	.120	15.30	16.43
55PC6159-18-*	18	38	.0040	.0050	38	.0080	.0100	.117	.123	.129	18.79	20.09
55PC6159-16-*	16	38	.0040	.0050	38	.0080	.0100	.125	.131	.137	21.59	23.02

## CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms)

CROSSLINK VERIFICATION: 300 ± 3°C for 1 hour

DIELECTRIC WITHSTAND:

1500 volts (rms), 60 Hz, conductor to conductor & shield

500 volts (rms), 60 Hz, shield to shield

JACKET COLOR: White preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum) (each)

Tensile Strength, 5000 lbf/in<sup>2</sup> (minimum) (each)

JACKET FLAWS:

Spark Test, 1000 volts (rms), 100% test

Impulse Dielectric Test, 6.0 kV (peak), 100 % test

SHIELD COVERAGE: 85% (minimum) 1st shield,

95% (nominal) for 2nd shield

VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):

1000 volts (rms), 60 Hz, 1 minute

## PART NUMBER:

The "\*" in the part numbers above shall be replaced by color code designators with a slash separating the component wire colors, a dash separating the component wire colors from the inner jacket color and a dash separating the inner jacket color from the outer jacket color.

Example: AWG 22, white component wire; white inner jacket and white outer jacket: 55PC6159-22-9-9-9

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.

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