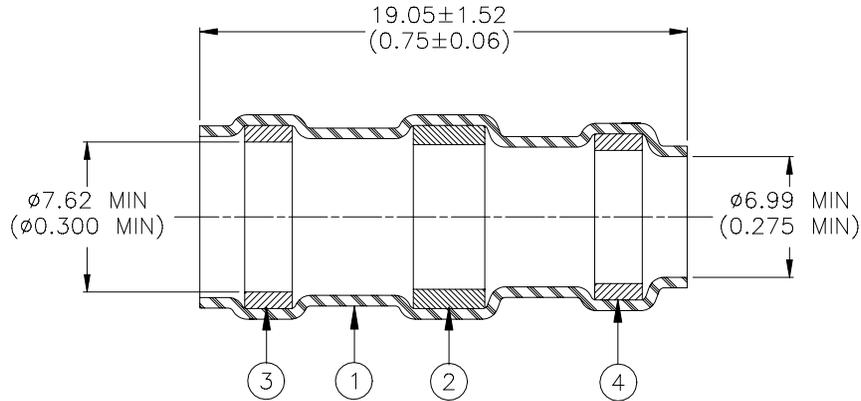


SPECIFICATION CONTROL DRAWING

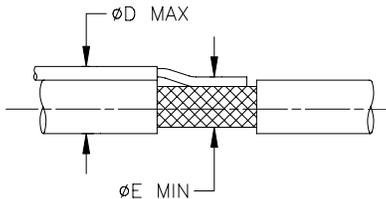


3 MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
SOLDER: TYPE Sn63 per ANSI J-STD-006.
FLUX: TYPE ROM 1 per ANSI-J-STD-004.
3. MELTABLE RING: Thermally stabilized thermoplastic, color-blue.
4. MELTABLE RING: Thermally stabilized thermoplastic, color-natural.

APPLICATION

1. This part is designed for termination of nickel plated copper shields on cables having insulations rated for 125°C.
2. Part may be used on cables having a maximum "D" diameter of 7.62 (0.300) and a minimum "E" diameter of 4.06 (0.160) when measured as shown.



3. This part will meet the requirements of Raychem Specification RT-1404.
4. For assembly technique, see RCPS 100-70.

Raychem Interconnect <small>a division of tyco ELECTRONICS</small> 300 Constitution Drive Menlo Park, CA 94025, USA		THERMOFIT DEVICES		TITLE: SOLDERSLEEVE HIGH TEMPERATURE HIGH FLUX CONTENT (For Nickel Plated Wire) 7.62 (0.30) I.D.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: D-103-54			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D990943		REPLACES: N/A	
DRAWN BY: M. FORONDA	DATE: 06-July-00	PROD. REV. G	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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