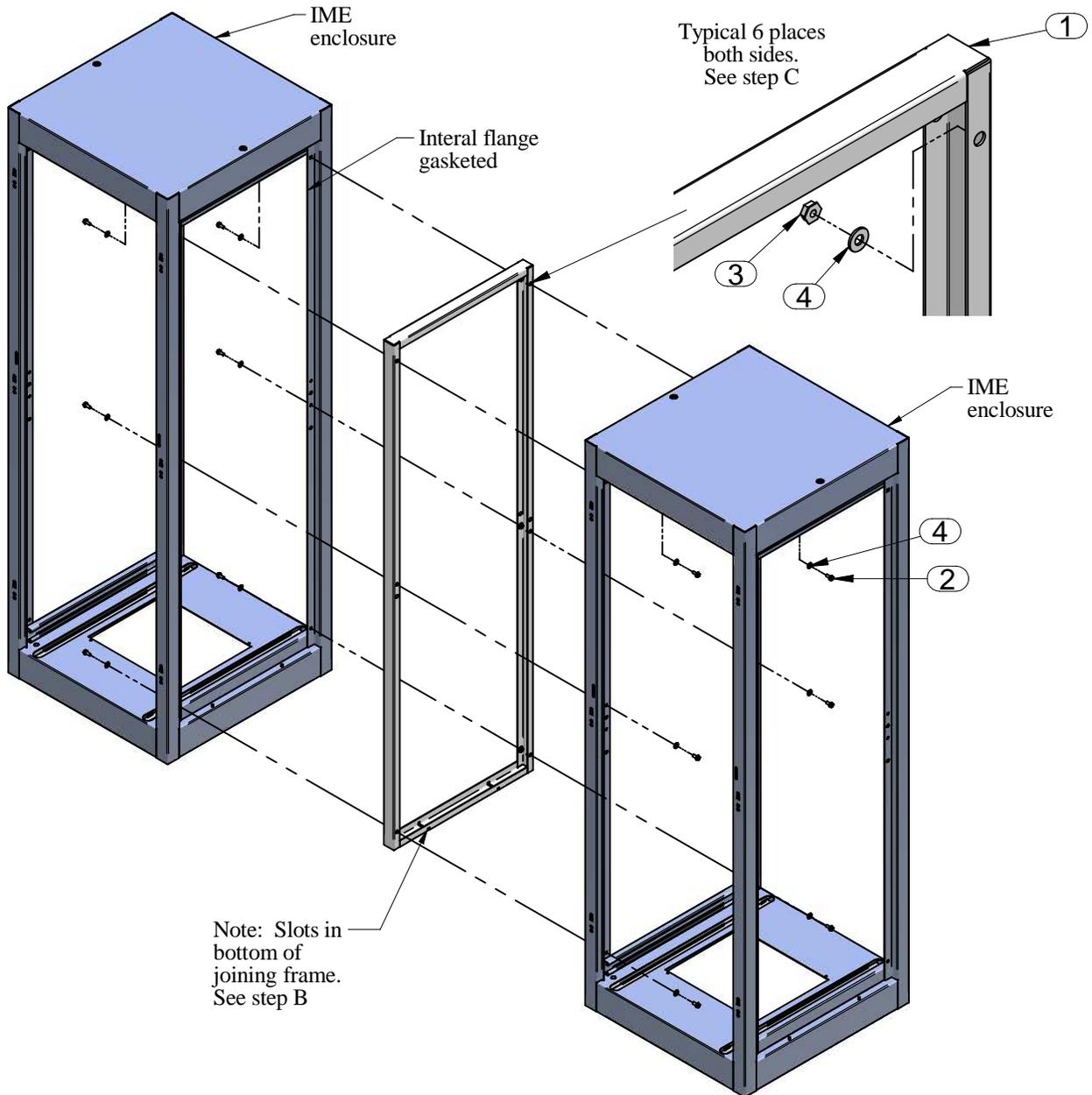


IME- SERIES

ASSEMBLY INSTRUCTIONS FOR IJK JOINING KIT ON IME ENCLOSURES

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REV. B
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Note: The joining kit does not provide structural support to joined enclosures for lifting or transportation. Strongly recommended that use of a spreader bar through all lifting eyebolts when transporting joined enclosures.

ASSEMBLY INSTRUCTIONS:

- A) Mount joining frame to one enclosure first.
- B) Align slots in bottom of joining frame (item 1) over pins in side panel opening
- C) Joining kit mounted into side panel openings in enclosures and fastened using 1/4-20 bolts (item 2) and flat washers (item 4) thru enclosure and joining frame. Secure using 1/4-20 KEP nuts (item 3) and flat washers.
- D) Fastening is typical to both enclosures.

PARTS LIST

ITEM No.	DESCRIPTION	QTY
1	JOINING FRAME	1
2	1/4-20 X 3/4 HEX CAP SCREW	12
3	1/4-20 KEP NUT	12
4	1/4 FLAT WASHER	24

TOOL BOX



3/8, 7/16" Socket
Wrench



3/8, 7/16 Open End
Wrench



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